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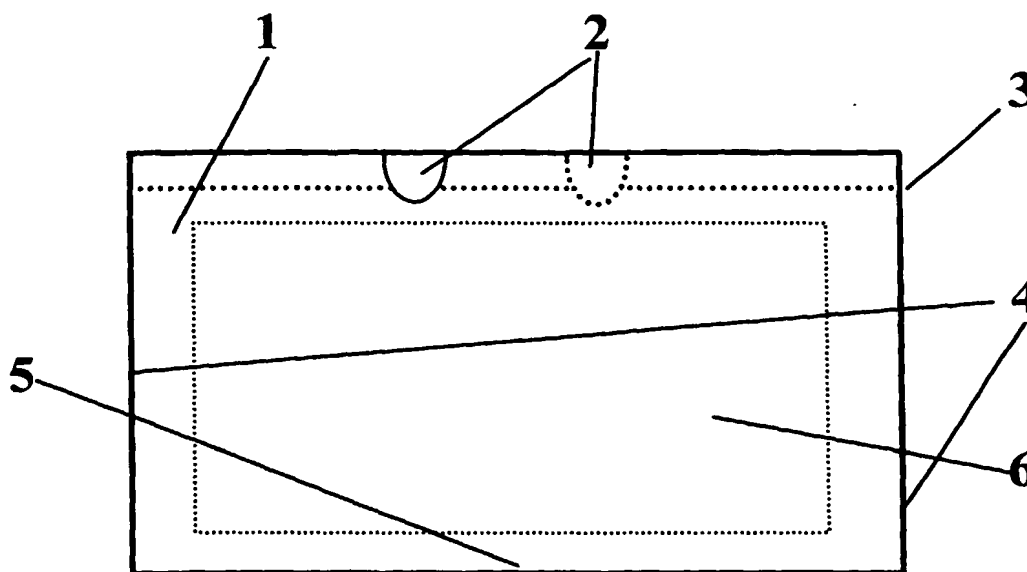
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(54) Title: METHODS AND ENVELOPES FOR RATIONAL SEALING OF DOCUMENTS AND INSERTS OF DIFFERENT
KINDS IN ENVELOPES



(57) Abstract: This invention describes a method of sealing envelopes after inserting content. The sealing is done by embossing and the method is simple, fast and environmental friendly. Slightly modified conventional envelopes are used but there is no glue needed along the open edge. The sealing method may be used over the full scale from industrial inserting machines through office machines to simple home machinery. Also described is how envelopes may be produced from plain paper and used in industrial inserting machines. Finally the method may also be used to fix the position of credit cards, CD's and similar inserts in an envelope. It can also be used to reinforce a secure sealing of a conventional envelope.

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